

Job Set #46



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4039-041
Job Sheet 174525



Part No: D4039-041

Job Qty: 2 ea

Part Name: #N/A



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP RevA: new issue DD 09.12.15 verified by:EC IPP REV B:AS PER ECN 10-563 10-09-28 JLM
VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/12/18	0.00	0.00	Start Up Small Fab-3	51	APR 25 2018
100	Small Fab	2 pcs		4/12/18	0.00	0.00	Small Fab-5		DAS 38 9-89
110	QC	2 pcs		4/12/18	0.00	0.00	QC5		MAY 01 2018
120	Packaging	2 pcs		4/12/18	0.00	0.00	Packaging3-2	51472	MAY 01 2018
130	QC21-SA	2 Ea		4/12/18	0.00	0.00	QC21		MAY 02 2018

Part Op
Descriptions: 100 - 1- Assemble lanyard to bracket as per dwg

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2690-6	Lanyard	2 Ea (1 ea)	100-Small Fab	5019462
D4039-1	Fwd Bracket	2 pcs (1 ea)	100-Small Fab	5064026
MS17984-C416	Quick Release Pin	2 Ea (1 ea)	100-Small Fab	PM137509
MS21042L3	Nut	2 Ea (1 ea)	100-Small Fab	5058464
MS27039-1-11	Screw	2 Ea (1 ea)	100-Small Fab	PM13832683
NAS1149D0363J	Washer	6 Ea (3 ea)	100-Small Fab	5015269

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab	D2690-6	2	87	0
	D4039-1	2	0	0
	MS17984-C416	2	2	0
	MS21042L3	2	2,865	0
	MS27039-1-11	2	291	0
	NAS1149D0363J	6	3,156	0

Part Specifications

Specifications could not be found.

Plex 3/16/18 2:23 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002810	S065164	D2690-6	Lanyard	S049462	ST009	2
002810	FM137509	MS17984-C416	Quick Release Pin		OVER005	2
002810	S065165	MS21042L3	Nut	S038764	ST303	2
002810	S065167	MS27039-1-11	Screw	FM138326.83	ST280	2
002810	S065158	NAS1149D0363J	Washer	S015269	ST263	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/25/18 1:48 PM dart.quirion.sonia

D4039-1



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S067249



Part: D4039-041

Job No: 174525

Serial No/Batch: S067249

Revision:

Inspector:

Date: 05/01/18